1. TILT AND SET UPPER EDGE OF UNIT UNDER LIP OF CAB AND ROCK INTO PLACE.

2. NOTCH INSIDE FLOOR IF NECESSARY TO ALLOW CLEARANCE OF BRACES AND SEAT BELT BRACKETS. FLOOR SHOULD OVERLAP ONTO CAB BY APPROXIMATELY 1".

3. ONCE UNIT IS IN PLACE CLAMP FLANGE IN TWO PLACES ON EACH SIDE UPPER AND LOWER.

4. USING 1/4" ALUMINUM POP RIVETS AND WATERPROOF ADHESIVE SEALANT, SEAL FIBERGLASS FLOOR TO CAB FLOOR.

5. INSTALL TWO ALUMINUM CORNER BRACES AT UPPER SLEEPER MOUNT BOLT POSITION.

6. PLACE FACTORY PLASTIC HEADLINER TRIM W/INTERIOR LIGHT IN PROPER LOCATION AND TRANSFER PLACEMENT OF SIX TRIM SCREW HOLES ONTO FIBERGLASS EXTENSION.

7. INSTALL ALUMINUM TABS, USING (2) 3/16" ALUMINUM RIVETS ON BACK SIDE OF LIP.

8. REPOSITION PLASTIC HEADLINER TRIM, DRILL TABS AND MOUNT HEADLINER USING FACTORY TRIM SCREWS.

9. INSTALL YOUR FACTORY RUBBER EXTERIOR AND INTERIOR SEALS USING URETHANE ADHESIVE.

Additional factory exterior seals are required for installation of this kit, they may be purchased through Fibertech or directly from your Kenworth dealer.

1) K207-1002-1 Seal-Cab/Spr Trim LH - Ext
1) K207-1002-1R Seal-Cab/Spr Trim RH - Ext
1) K207-1002-200 Seal-Cab/Spr Trim Top - Ext